

- 3.** Install Top Case Weldment Assembly on motorcycle as shown in Figure 3 making sure to align larger holes on sides with the seat bolt holes and the smaller holes on top with the holes on top of motorcycle frame. Secure assembly with M6x16 Hexagon Socket Button Head Cap Screws using a 4 mm allen key. Torque screws to 6 ft-lbs.



Figure 3. Secure rack with cap screws

Reinstall seat on a MY13 or MY14 motorcycles using the original seat bolts or replacement M8x50 seat bolts and the 5 mm allen key. Before securing the seat bolts ensure that the tabs on the seat's front properly slide inside frame below tank. Torque the seat bolts to 16 ft-lbs.

On MY15 or later motorcycles, reinstall the seat using the original seat bolts and a T45 Torx wrench. Again, be sure the seat tabs slide properly inside the frame and below the tank. Torque the seat bolts to 16 ft-lbs.



Figure 4. Tabs on seat front slide inside frame

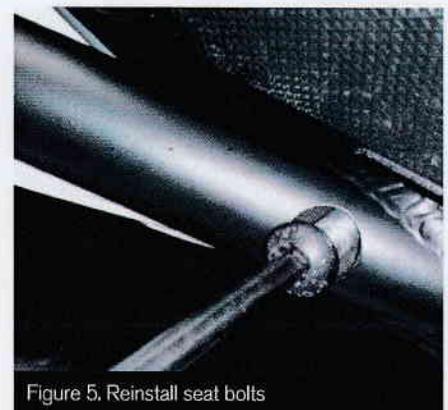


Figure 5. Reinstall seat bolts